



Atmospheric corrosivity categories in accordance ISO 12944:2018

Durability	Systemnr.	Type	Product	DFT
C5				
1 - 7 years	1	EP	Acraton HS-U	120 µm
		PUR	Polyfinish HS	60 µm
			Total	180 µm
	2	EP	Acraton WV-ZF	70 µm
		EP	Acraton WV-HB	70 µm
		AY	Acrylex AE	40 µm
			Total	180 µm
	3	EP	Acraton WV-ZF	60 µm
		EP	Acraton WV-HB	60 µm
		AY	Polyfinish H2O	60 µm
			Total	180 µm

7 - 15 years	1	EP	Monopox Metalcoat ZL70	80 µm
		EP	Acraton HS-U	100 µm
		PUR	Polyfinish HS	60 µm
			Total	240 µm
	2	EP	Monopox Micro Zink	40 µm
		EP	<u>Monopox Metalealer</u>	<u>100 µm</u>
		PUR	Polyfinish HS	60 µm
			Total	200 µm
	3	EP	Monopox Premium	80 µm
		EP	<u>Monopox Premium</u>	<u>100 µm</u>
		PUR	Polyfinish HS	60 µm
			Total	240 µm
	4	PUR	Polyfinish MC Zink HS	80 µm
		PA	Polyfinish Apsartic 80-75	160 µm
			Total	240 µm



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15 - 25 years	1	EP	Acraton HS-U	120 µm
		EP	Acraton HS-U	120 µm
		PUR	Polyfinish HS	60 µm
			Total	300 µm
	2	EP	Acraton HS 400	240 µm
		PUR	Polyfinish HS	80 µm
			Total	320 µm
	3	EP	Monopox Micro Zink	40 µm
		EP	Acraton HS-U	140 µm
		PUR	Polyfinish HS	80 µm
			Total	260 µm
	4	EP	Monopox Metalcoat ZL70	70 µm
		EP	Acraton HS-U	170 µm
		PUR	Polyfinish HS 65-55	55 µm
			Total	295 µm
	5	PUR	Polyfinish MC Zink HS	80 µm
		EP	Monopox Metalsealer	100 µm
		PUR	Polyfinish HS	60 µm
			Total	240 µm

>25 years	1	SI	Zinksilicaat ZL400-55	60 µm
		EP	Monopox Metalsealer	80 µm
		EP	Monopox HB coating	100 µm
		PUR	Polyfinish HS	60 µm
			Total	320 µm

Listed coating systems are some examples of typical environments. Nevertheless, detailed coating systems can be made, based on detailed information. Please consult our technical department.

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